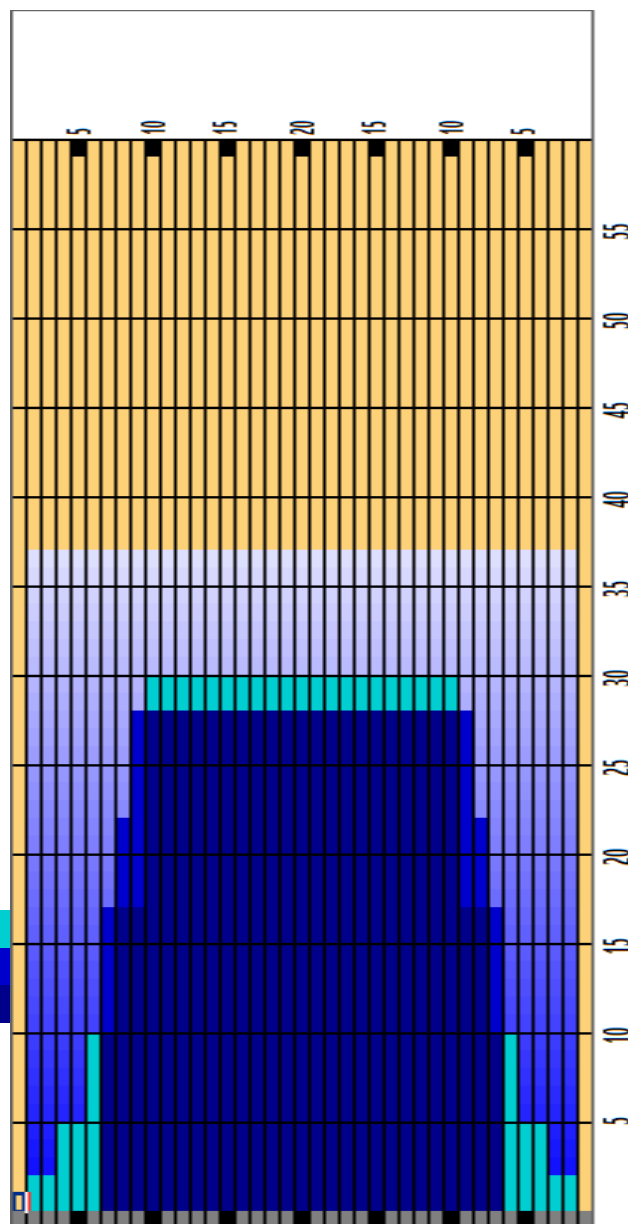


Oil Pattern Distance	37	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	16.2 mL	Reverse Oil Total	10.2 mL	Volume Oil Total	26.4 mL
Tank Configuration	A-B	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	74	0.0	2.5	3700	
2	4L	4R	1	18	33	2.5	5.0	1650	
3	6L	6R	2	18	58	5.0	10.1	2900	
4	8L	8R	3	18	75	10.1	17.7	3750	
5	10L	10R	4	22	84	17.7	30.1	4200	
6	2L	2R	0	22	0	30.1	32.0	1.9	0
7	2L	2R	0	26	0	32.0	37.0	5.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	37.0	32.0	-5.0	0
2	2L	2R	0	22	0	32.0	28.0	-4.0	0
3	9L	9R	2	22	46	28.0	21.8	-6.2	2300
4	8L	8R	2	18	50	21.8	16.7	-5.1	2500
5	7L	7R	4	14	108	16.7	8.8	-7.9	5400
6	2L	2R	0	14	0	8.8	0.0	-8.8	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.55	1.11	1	1	1.11	4.55

