

NEBA 40 East Providence

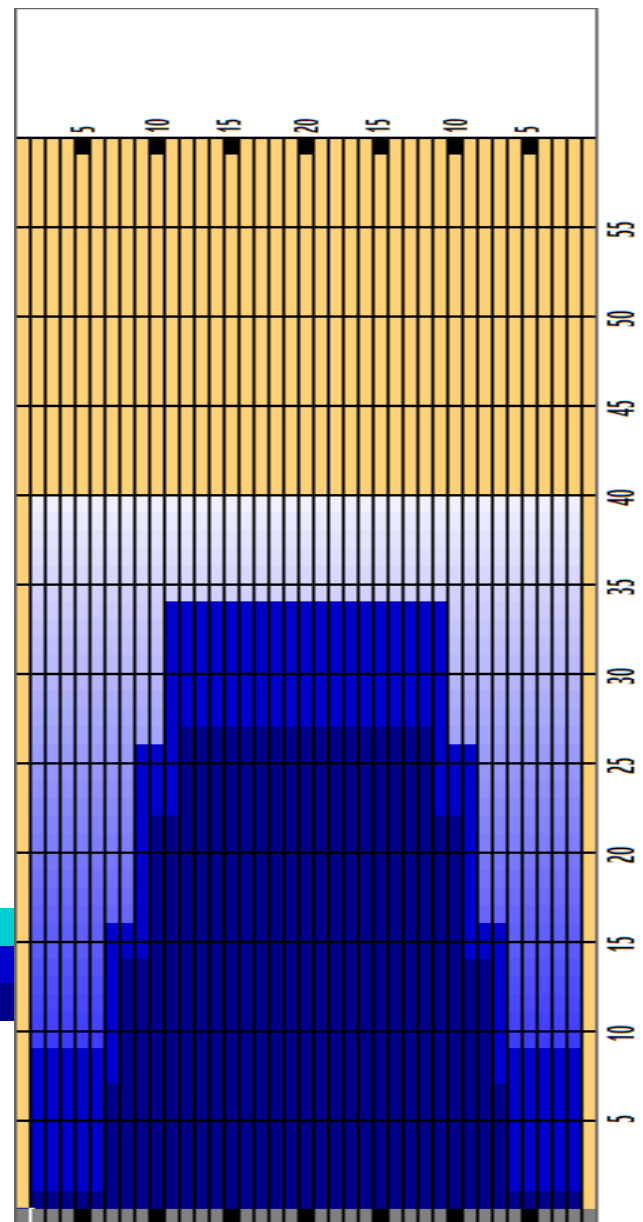


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	15 mL	Reverse Oil Total	13.35 mL	Volume Oil Total	28.35 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	50	14	3	A	74	0.0	1.9	1.9	3700
2	7L	7R	2	50	18	3	A	54	1.9	7.0	5.1	2700
3	8L	8R	3	50	18	3	A	75	7.0	14.6	7.6	3750
4	10L	10R	3	50	18	3	A	63	14.6	22.2	7.6	3150
5	12L	12R	2	50	18	3	A	34	22.2	27.3	5.1	1700
6	2L	2R	0	50	18	3	A	0	27.3	32.0	4.7	0
7	2L	2R	0	50	22	3	A	0	32.0	40.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	40.0	34.0	-6.0	0
2	11L	11R	3	50	18	3	A	57	34.0	26.4	-7.6	2850
3	9L	9R	4	50	18	3	A	92	26.4	16.2	-10.2	4600
4	7L	7R	3	50	18	3	A	81	16.2	8.6	-7.6	4050
5	2L	2R	1	50	14	3	A	37	8.6	6.7	-1.9	1850
6	2L	2R	0	50	14	4	A	0	6.7	0.0	-6.7	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.75	1.31	1	1	1.31	5.75

